

REPORT OF

PRODUCT EVALUATION

CONDUCTED ON A

SKYLIGHT DOME

FOR

BRISTOLITE SKYLIGHTS
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REPORT PREPARED BY

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REPORT NUMBER: 3075015-1

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PREFACE

All services undertaken are subject to the following general policy:

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INTRODUCTION

Intertek Testing Services NA Ltd. (Intertek) has performed a Load Test on an Acrylic Dome Skylight. Testing was conducted on April 26 and May 6, 2005.

The tests were performed in accordance with procedure outlined in *Standard Presentation to California Occupational Safety and Health Standards Board – Proposed State Standard, Title 8, Chapter 4* section 1632.

PRODUCT DESCRIPTION

- Series** • SS-CM-HS1-MF
- Designation** • Dome Skylight
- Frame** • Frame: 20 gauge galvanized steel (0.039" thick)
• Corners: mitred and welded
• Installation: the system was secured to the 2 x 6 test frame through the outer flange about the entire perimeter using #12 x 1-1/2" screws spaced at approximately 12" (305 mm)
- Overall Size** • Width: 51-1/2" (1308 mm)
• Length: 99-1/2" (2527 mm)
- Dome** • Material – "TriTuff" Trans-White Solarex SV
• Dimensions before forming - .188" x 49.50" x 98"
• Dome was secured about its perimeter to the galvanized steel frame using 0.1865" diameter x 3/4" SS Tek screws spaced at 11" apart along the long sides of the skylight and 14" apart along the short sides of the skylight
- Drawings** • Set of drawings stamped "Intertek Testing Services" included in Appendix A of this report

TEST PROCEDURE

The sample was installed into a 2 x 6 SPF lumber frame. A hydraulic cylinder with a load transducer (Intertek ID# D2723) and a 12" x 12" (305 mm x 305 mm) 3/4" plywood loading plate, were used to load the dome of the skylight. All loads were placed at the center top of the dome.

TEST RESULTS

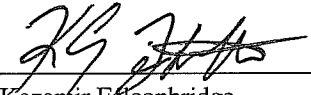
Load (lbs)	Pass / Fail	Comments
400	Pass	Held for 1 minute.
790	Pass	Dome pushed below 2 x 6 frame
2500	Fail	Acrylic failed and plate punched through

CONCLUSIONS

The skylight system described in this report, met the minimum requirements of being capable of safely supporting 400 lbs imposed on one square foot of area.

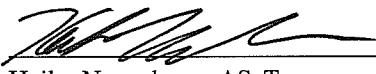
INTERTEK TESTING SERVICES NA LTD.

Tested by:



Kazamir Falconbridge
Technologist, Fenestration Products

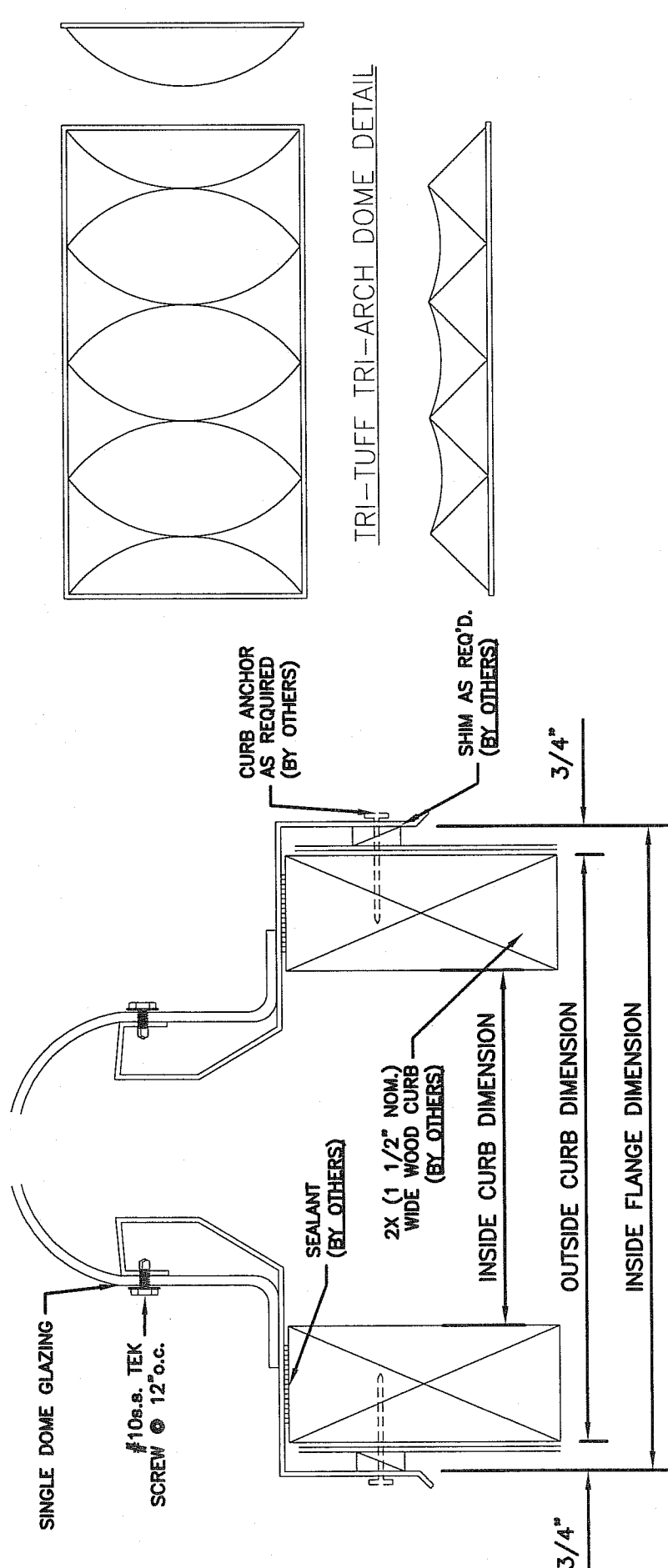
Reviewed by:



Heiko Neugebauer ASCT
Team Leader, Fenestration Products

HN/jm

APPENDIX A
(Drawing -1 Page)



TRI-TUFF TRI-ARCH DOME DETAIL

CURB MOUNTED SKYLIGHT

MODEL : SS-CM-HS1-MF
 N.T.S.
 SS - GALVANIZED STEEL FRAME
 CM - CURB MOUNTED
 HS1 - TRI-TUFF TRI-ARCH DOME
 MF - MILL FINISH

MODEL NUMBER	INSIDE CURB DIMENSIONS	QTY
4848-SS-CM	48" x 48"	
4896-SS-CM	48" x 96"	

DOMES MATERIAL TESTED IN CONFORMANCE WITH:
 HIGH WIND RESISTANT-DOME OF THIS UNIT HAS EXCEEDED 90MPH UP-LIFT IN TESTING
 BURN RATE-CLASSIFIED AS CC1 MATERIAL

CUSTOMER :
 PROJECT :

PREPARED BY :
 SUBMITTAL DATE :

JOB NO :
 ARCHITECT :

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